
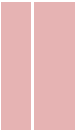

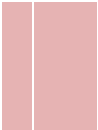
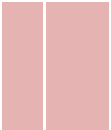
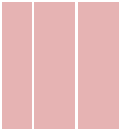
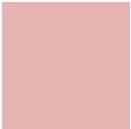
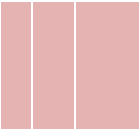
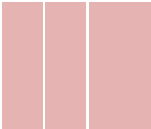

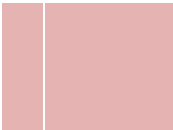
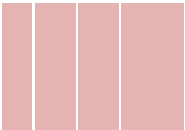



A simple method

Fill up the line with quads to leave a gap that is between $\frac{1}{2}$ em and $\frac{3}{2}$ em. (This may mean using one fewer quad than will fit.)

Fill this gap using the largest combination that will fit from the chart below. (For simplicity, if another quad would fit, add an en-space instead, then use the first half of the chart.)

This leaves a slack of at most $\frac{1}{12}$ em. In large sizes, add a copper when possible to tighten the line.

$\frac{1}{2}$ em  En	$\frac{7}{12}$ em  Mid Thick	$\frac{2}{3}$ em  Thick Thick	$\frac{3}{4}$ em  Mid En	$\frac{5}{6}$ em  Thick En
$1\frac{1}{12}$ em  Mid Thick Thick	1 em  Em	$1\frac{3}{12}$ em  Mid Thick En	$\frac{7}{6}$ em  Thick Thick En	$\frac{5}{4}$ em  Mid Em
$\frac{4}{3}$ em  Thick Em	$1\frac{7}{12}$ em  Mid Thick Thick En	$\frac{3}{2}$ em  En Em		